Drg No. QDF15E

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

					L3			
						L1		
		INCH	MM]				
CROWN WHEEL BOLT PCD	D1	5.157	131]				
No. OF BOLTS		8	8]				
THREAD / THRO' HOLE		0.453	11.5] •		L		
CROWN WHEEL SPIGOT DIA	D2	4.3310	110.0]				
BEARING DIA	D3	1.5170	38.5					
BEARING DISTANCE	L1	3.740	95.0					
SPIGOT LENGTH	L2	0.670	17.0		 	_		
	L2/A	0.670	17.0					T
OVERALL LENGTH	L3	5.080	129.0					
BEARING/CROWN WHEEL	L4	0.580	14.7			_		1
BORE	D4	1.0655	27.0					
DRIVE SHAFT SPLINE:-								
No. OF TEETH		23			L	ſ		
РІТСН		24/48 DP		_ Y				
ТҮРЕ		FLAT ROOT	SIDE FIT					
PRESSURE ANGLE		30 DEG		-				
ILE F.W.D. DIFF DATA SHEET. CALE 1:1 U.O.S. SHEET 1 OF 1		11				IF IN DOUBT, ASK.	FINISH. MACH, LIMITS. FRACT. ± 1/64". DEC. ± 0.005". MATERIAL. TREATMENT. ISSUE. 01 DATE. 20.5.05 DRAWN BY. M.L.M.	GRIND@G
org. No. QDF15E			Quaife De	esign & Develop	oment.	THIS DRAWING OR DESIGN IS STRUCTLY CONTROLINILA, LE THE COPYRIGHT THEREN THE EXCLUSIVE PROPERTY OF R. TQUALE ENGINEERING OTD, AND MAY NOT BE USED CORGINEERING OF WITHOUT THERE WRITTEN PERMOSION.	Used In. TOYOTA Cord	olla (AE92)