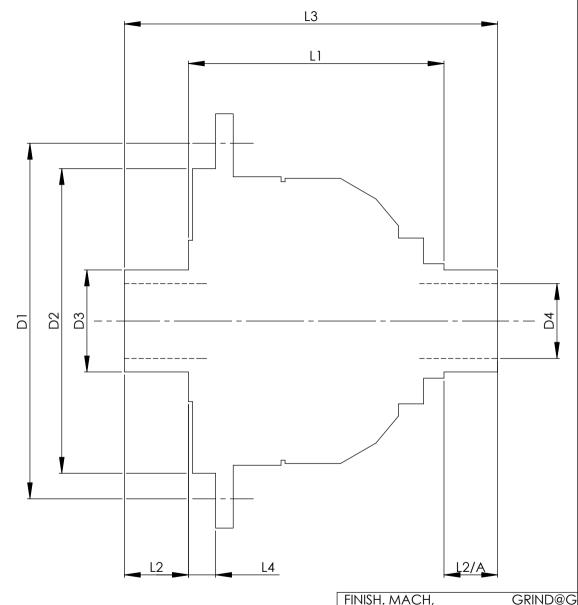
		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.039	128
No. OF BOLTS		12	12
THREAD / THRO' HOLE		0.425	10.8
CROWN WHEEL SPIGOT DIA	D2	4.3315	110.0
BEARING DIA	D3	1.9698	50.0
BEARING DISTANCE	L1	3.567	90.6
SPIGOT LENGTH	L2	1.571	40.0
	L2/A	0.772	19.6
OVERALL LENGTH	L3	5.909	150.0
BEARING/CROWN WHEEL	L4	0.659	16.7
BORE	D4	1.1822	30.0
DRIVE SHAFT SPLINE:-			
No. OF TEETH		27	
PITCH		24/48 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		45 DEG	



TITLE F.W.D. DIFF DATA SHEET. SCALE 1:1 U.O.S. SHEET 1 OF 1 Drg. No. QDF21B

Quaife Design & Development.

IF IN DOUBT, ASK.

FINISH. MACH, LIMITS. FRACT. ± 1/64". DEC. ± 0.005". MATERIAL. TREATMENT.
ISSUE. 01 DATE. 26.5.05
DRAWN BY. M.L.M.