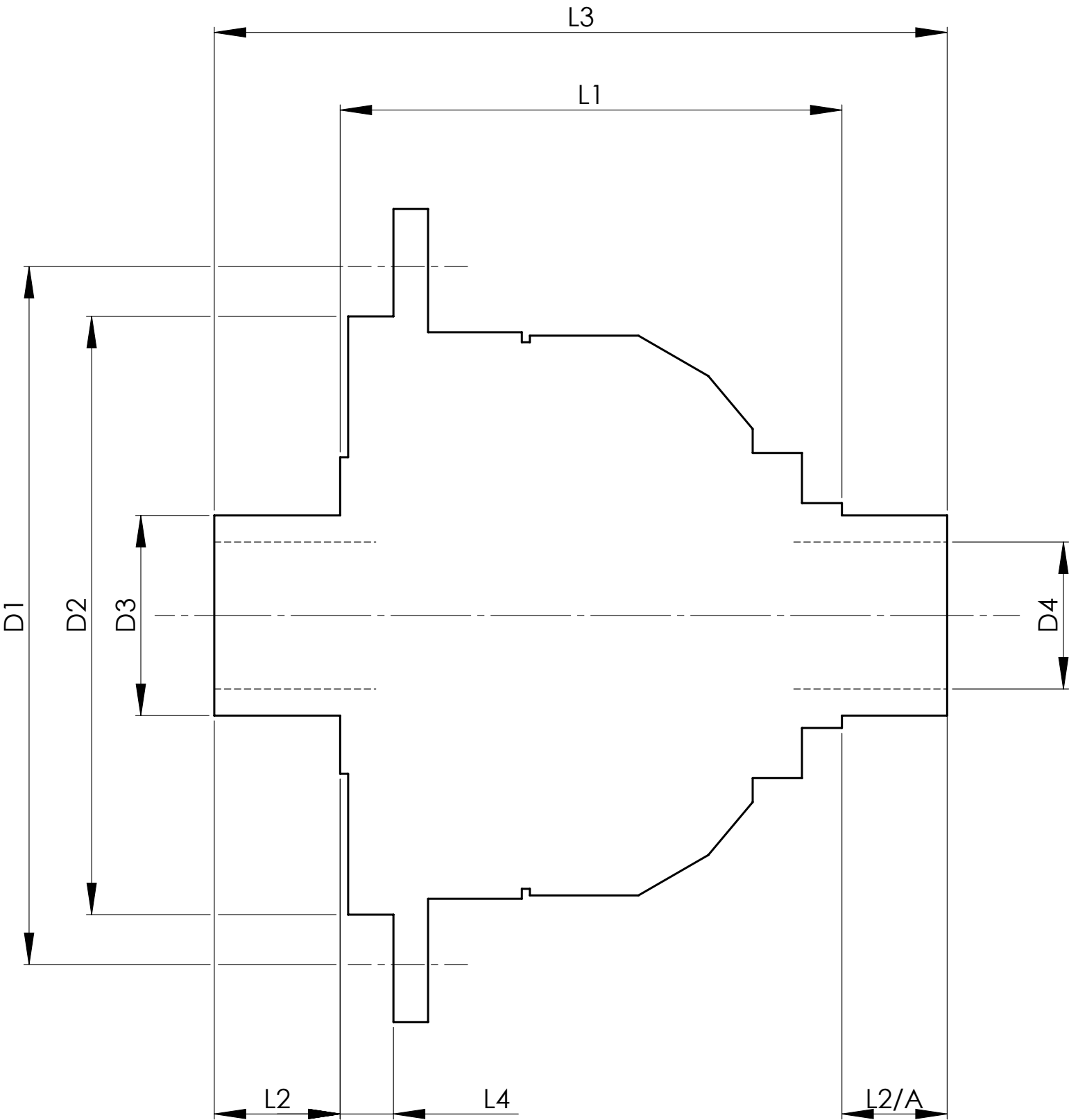


Drg No. QDF22R

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.043	128.09
No. OF BOLTS		8	8
THREAD / THRO' HOLE		0.374	9.50
CROWN WHEEL SPIGOT DIA	D2	4.293	109.04
BEARING DIA	D3	1.615/1.501	41.03/38.13
BEARING DISTANCE	L1	3.770	95.76
SPIGOT LENGTH	L2	0.700	17.78
	L2/A	0.725	18.42
OVERALL LENGTH	L3	7.557	191.95
BEARING/CROWN WHEEL	L4	0.531	13.50
BORE	D4	1.124	28.55
DRIVE SHAFT SPLINE:-			
No. OF TEETH		33	
PITCH		32/64 D.P.	
TYPE		FILLET ROOT SIDE FIT	
PRESSURE ANGLE		45°	



TITLE F.W.D. DIFF DATA SHEET.
SCALE 1:1 U.O.S. SHEET 1 OF 1
Drg. No. QDF22R

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH,	GRIND@G
LIMITS. FRACT. $\pm 1/64"$ .	
DEC. $\pm 0.005"$ .	
MATERIAL.	
TREATMENT.	
ISSUE. 01	DATE. 19.10.09
DRAWN BY. H.R.	
Used In.	VW POLO 02T