





| | | |
|------------------------------|-----------------------|------|
| TITLE. G.A. CENTRE DIFF | | |
| NO. OFT. 20 | ON | DIA. |
| DIM. OVER DIA. PINS. | | |
| P. 10/20 DP. | P.A. 30° FLAT ROOT. | |
| FULL INVOLUTE FORM. / SPLINE | | |
| NO. OFT. 50 | ON | DIA. |
| DIM. OVER DIA. PINS. | | |
| P. 24/48 DP. | P.A. 45° FILLET ROOT. | |

| | |
|------------------------|-------------|
| REF. 2.900" P.C.D. | |
| FINISH. MACH. | GRIND AT 9/ |
| LIMITS. FRACT. ± 1/64" | |
| DEC. ± 0.005" | |
| MATERIAL | |
| TREATMENT. | |
| ISSUE. 1 | DATE. 15/99 |
| DRAWN BY. MLM | CHECKED BY. |

Part/Drg. No. F-30K2-01 QUAIFE DESIGN & DEVELOPMENT USED IN. LT230R R/OVER

AM ADMEL 792