

Drg No. QDH3K

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	4.528	115.0
No. OF BOLTS		10	10
THREAD / THRO' HOLE		M10x1.25	M10x1.25
CROWN WHEEL SPIGOT DIA	D2	3.740	95.0
BEARING DIA	D3	1.576	40.0
	D3/A	1.498	38.0
BEARING DISTANCE	L1	3.820	97.0
SPIGOT LENGTH	L2	0.944	24.0
	L2/A	0.710	18.0
OVERALL LENGTH	L3	5.474	139.0
BEARING/CROWN WHEEL	L4	0.689	17.5
BORE	D4	0.986	25.0

DRIVE SHAFT SPLINE:-

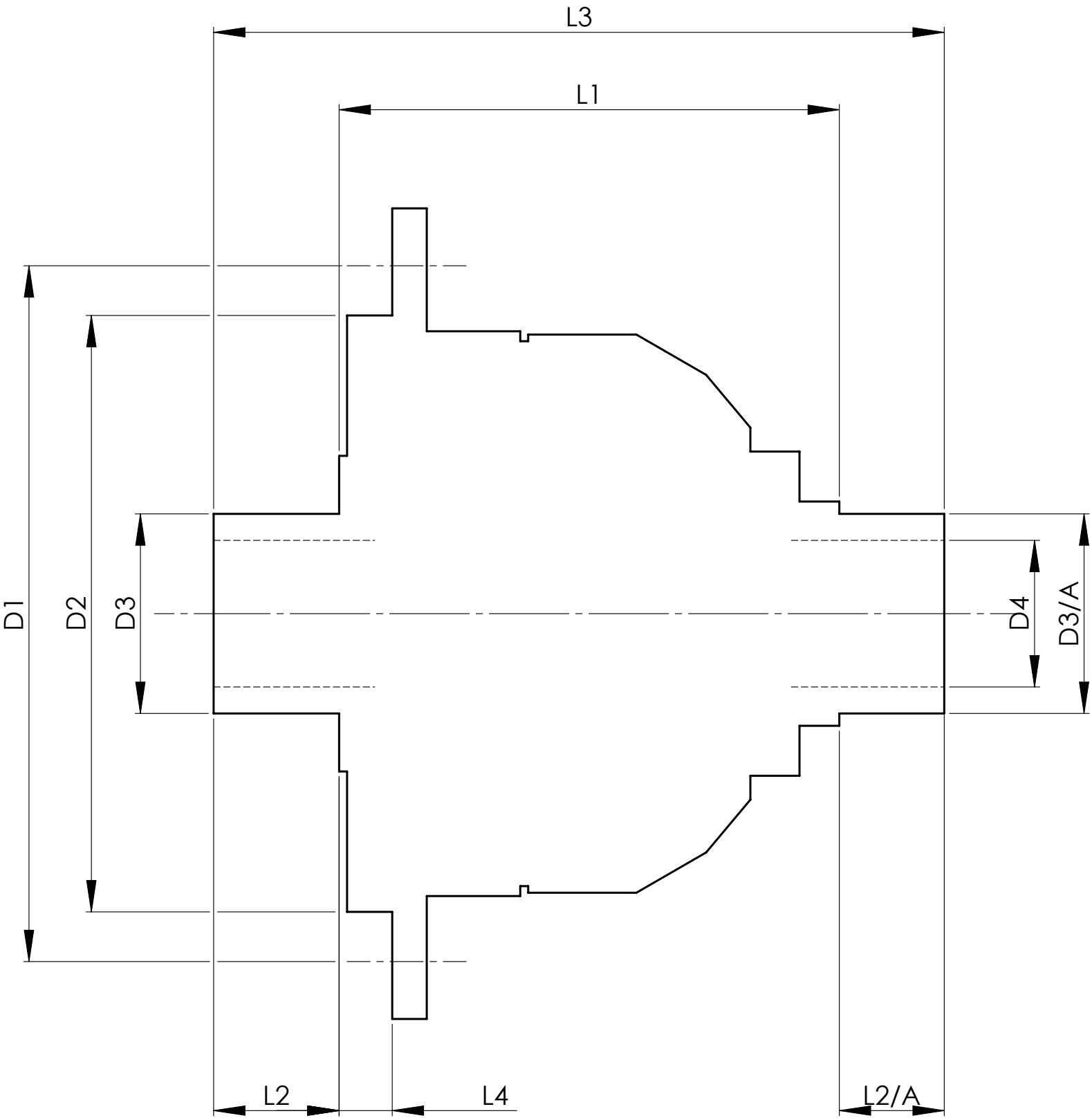
No. OF TEETH

PITCH

TYPE

PRESSURE ANGLE

22
24/48 D.P.
FILLET ROOT SIDE FIT
45°



TITLE F.W.D. DIFF DATA SHEET.
SCALE 1:1 U.O.S. SHEET 1 OF 1
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Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH,	GRIND@G
LIMITS. FRACT. $\pm 1/64"$.	
DEC. $\pm 0.005"$.	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 24.2.09	
DRAWN BY. J.P.D.	
Used In.	FIAT 500/FORD KA